



THE FLEXITALLIC SIGMA® RANGE TOTAL INTEGRITY

When it comes to applications involving aggressive chemicals, SIGMA® provides enhanced levels of sealing performance when compared to conventional materials.

While conventional PTFE-based sealing materials have long been the choice for superb chemical resistance, they are not ideally suited to achieve the maximum reduction of creep in situations where seal integrity is paramount—a vital consideration for stringent long-term emission control.

Utilizing a unique manufacturing process exclusive to Flexitallic, we created SIGMA®: an innovatively-engineered line of biaxially orientated PTFE gasket materials.

Developed for processes ranging from cryogenic temperatures to 500°F (260°C), and suitable for sealing virtually every chemical medium across the entire pH range (0-14), SIGMA® pairs the outstanding chemical resistance of PTFE with enhanced dimensional stability to improve overall material stress retention.

The non-stick properties of the SIGMA® range of materials offer excellent removal after usage to dramatically reduce the downtime on shutdown.

In addition, all components in the SIGMA® range are FDA compliant. This inherently clean nature makes them ideal for use in industries where product contamination is of concern such as food, pharmaceuticals and electronics.

For total sealing reliability, inventory consolidation and strict long-term emission control, nothing out-performs SIGMA® —

The Innovation of Integrity.

www.flexitallic.com

THE FLEXITALLIC GROUP

The Flexitallic Group is the international market leader in the manufacture and supply of high quality, high value industrial static sealing products.

Developer of the spiral wound gasket in 1912 in the US, Flexitallic continues its legacy of innovation with product materials like Thermiculite® and Sigma®.

In 1998 Flexitallic set a new standard for sealing technology with the introduction of Thermiculite® gasket material. Thermiculite® is now available as tanged sheet and calendered, filler material for spiral wound gaskets, and as a facing on kammprofile gaskets. This material solves numerous end user problems, particularly those with high temperature processes where traditional sealing materials fail. Thermiculite® Critical Service materials are rated for temperatures up to 1000°C and pass the API 607 fire test.

Flexitallic's global customer service network of owned manufacturing facilities, licensees and global distribution network ensure local demand is met quickly, with a combination of the highest product quality and customer service.

With a varied product offering that includes spiral wound gaskets, semi-metallic gaskets, RTJ gaskets, Kammprofile, sheet gaskets, and dynamic and static packings, The Flexitallic Group draws upon its past and present day mixture of leadership, quality, service and technology to develop sealing solutions for industry all around the world.

Allied Distributor



Effectively manage your gasket selection process, simplify inventory requirements and receive proven long-term sealing with SIGMA® gasket material — The Innovation of Integrity.

Contact your local Allied Distributor today!

Flexitallic

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www.gz-keephope.com

Flexitallic
Global Leader in Sealing Technology

CHEMICALLY RESISTANT. UNIFORMLY STRONG. INHERENTLY CLEAN.

TOTAL INTEGRITY
FOR THE MOST DEMANDING APPLICATIONS

SIGMA

The Innovation of Integrity.

SIGMA® 500

- Enhanced compressibility for low bolt loads
- Improved flexibility over conventional calendered and graphite sheets
- Suitable for use in alkali, acid and chlorine service
- Can be used for all concentrations of sulfuric acid
- WRAS approved for hot and cold potable water services



SIGMA® 511

- Standard compressibility
- Strong acids (except hydrofluoric) to general chemicals
- Can be used for all concentrations of sulfuric acid
- Suitable for oxygen and peroxide service
- WRAS approved for hot and cold potable water services



SIGMA® 533

- Standard compressibility
- Ideal for sealing food, pharmaceutical and other non-contamination applications
- Strong alkaline solutions and other general chemicals
- Aqueous hydrofluoric acid below 49%
- Not suited for sealing molten alkali metals or fluorine gas



SIGMA® 588

- Unique cellular structure - low load sealing for damaged contact surfaces
- Layered structure enhances dimensional stability and assists installation of larger gaskets
- Layers bonded by direct sintering - no adhesive layer or potential leak paths
- Suitable for use in both concentrated acid and alkali service
- Ease of use - Eliminates jacket 'fold over' associated with large envelope gaskets



SIGMA® 600

- High compressibility for ultra-low bolt loads; plastic and glass lined equipment
- Suitable for use across a wide range of chemical media; acids, alkalis, halogens and hydrocarbons
- Universal - Minimizes inventory requirements and eliminates 'mis-application'
- Easy to cut, handle, install and remove
- Pigment and filler free - suitable for 'contamination sensitive' applications



SIGMA 500 / 511 / 533 / 588 / 600

Typical Physical and Mechanical Properties

| | Unit | Standard | SIGMA® 500 | SIGMA® 511 | SIGMA® 533 | SIGMA® 588 | SIGMA® 600 |
|---|---|------------|--------------------|------------|------------|------------|------------|
| Color | | na | Blue | Fawn | Off-White | White | White |
| Density | g/cm ³ (lb/ft ³) | ASTM F1513 | 1.4 (87) | 2.2 (137) | 2.9 (180) | 1.1 (68) | 0.8 (50) |
| Filler System | na | na | Glass Microspheres | Silica | Barytes | na | na |
| Compressibility | % | ASTM F36 | 35 | 7 | 8 | 55 | 68 |
| Recovery | % | ASTM F36 | 44 | 44 | 43 | 24 | 5 |
| Tensile Strength | MPa (psi) | ASTM F152 | 14 (2030) | 15 (2175) | 15 (2175) | 10 (1450) | 8 (1160) |
| Residual Stress (175°C) | MPa | DIN 52913 | 30 | 30 | 28 | 28 | 34 |
| Creep Relaxation | % | ASTM F38 | 31 | 35 | 33 | <50 | <50 |
| Gas Leakage | mL/min | DIN 3754 | 0.02 | 0.01 | 0.01 | 0.01 | 0.01 |
| Liquid Leakage (50 psi internal pressure) | mL/hr | ASTM F37 | 0.7 | 1.8 | 1.8 | 1.5 | 1.2 |

Gasket Constants & Design Information - ASME / PVRC

(Data based on 1/16" (1.5mm) thickness material)

| | Unit | Standard | SIGMA® 500 | SIGMA® 511 | SIGMA® 533 | SIGMA® 588 | SIGMA® 600 |
|----------------------|-----------|-----------|-----------------------|----------------------|----------------------|----------------------|---------------------|
| m Factor | na | ASME | 1.4 | 1.4 | 1.4 | 1.4 | 1.4 |
| Y Value | MPa (psi) | ASME | 13 (1885) | 16 (2320) | 16 (2320) | 11 (1595) | 11 (1595) |
| Gb | psi | PVRC ROTT | 4 | 209 | 115 | 317 | 405 |
| a | na | PVRC ROTT | 0.80 | 0.36 | 0.38 | 0.29 | 0.27 |
| Gs | psi | PVRC ROTT | 11.5x10 ⁻² | 4.9x10 ⁻³ | 6.5x10 ⁻⁵ | 1.1x10 ⁻⁶ | 24x10 ⁻² |
| Tpmax† | na | PVRC ROTT | 13150 | 24750 | 26800 | 50250 | 31850 |
| Qsmax (RT) | MPa | EN13555 | >220 | >220 | >220 | >220 | tba* |
| Qsmax (175°C) | MPa | EN13555 | >220 | >220 | >220 | >220 | tba* |
| Qsmax (225°C) | MPa | EN13555 | >180 | >220 | >220 | >220 | tba* |
| PQr (60 MPa/175°C)** | na | EN13555 | 0.72 | 0.74 | 0.60 | 0.51 | tba* |
| Qmin/0.01*** | MPa | EN13555 | 16 | 34 | 31 | 16 | 15 |
| Qsmin/0.01**** | MPa | EN13555 | <10 | 15.0 | <10 | <10 | <10 |

† Draft 9 Test Procedure

* For further information please consult Flexitallic Applications Engineering Department

** Stiffness; 500kN/mm

*** Leak rate: mg/m²

**** QA:40 MPa Additional EN13555 data in available on request.

Innovative Materials, Engineered Solutions

Flexitallic is proud to introduce the SIGMA® family of biaxially orientated PTFE sheet — proven to perform where gasket integrity is paramount. Specified by more than 500 major corporations, SIGMA® stands side-by-side with Flexitallic metal gaskets and Thermiculite® gasket materials to provide you with the complete and innovative sealing solutions you demand to handle all your sealing applications.

By designing seals that last longer in the most difficult applications, SIGMA® helps production processes increase their output capabilities.

Total Integrity

Pressure Containment and Temperature

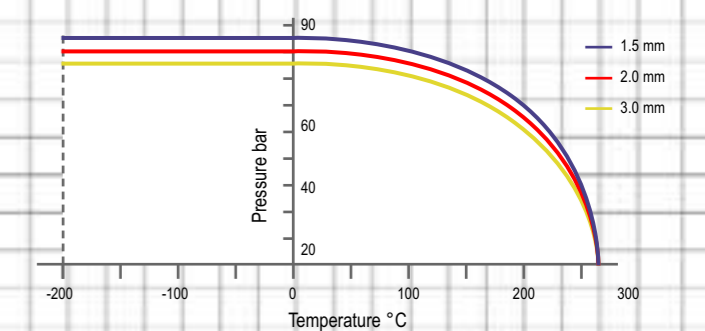
| Thickness | up to 1/16" (1.5 mm) | 0.08" (2.0 mm) | 1/8" (3.0 mm) |
|---------------------------|----------------------|----------------|---------------|
| Max. Temperature | 500°F (260°C) | 500°F (260°C) | 500°F (260°C) |
| Max. Pressure, psig (bar) | 1235 (85) | 1160 (80) | 1088 (75) |

NOTE: The pressure/temperature (shown above) cannot be used simultaneously.

| | | |
|--------------------|-------------|------------------|
| pH Range | | 0-14 |
| Sheet Sizes* | US STANDARD | 60" x 60" |
| | METRIC | 1.5 m x 1.5 m |
| Sheet Thicknesses* | US STANDARD | 1/32" - 1/8" |
| | METRIC | 0.75 mm - 3.0 mm |
| Recommended | US STANDARD | 125 - 250µin |
| Surface Finish | METRIC | 3.2 - 6.3 µm |

NOTE: Other sheet sizes and thicknesses are available on request.

Sigma Range—Pressure/Temperature Envelope



Material Compliance and Approvals:
TA Luft, DVGW, BAM, WRAS, UDT, FDA, The Chlorine Institute.